

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. CL1-061/2232 R1

for the bonding process, according to DIN 6701-2
for company

ŠKODA EKOVA a.s.

Headquarters and Workshop:
Martinovská 3244/42, 723 00 Ostrava – Martinov, Czech Republic

ID: 286 42 457

The company has demonstrated compliance with the standard

DIN 6701-2:2015

Class of bonded joints A1


An integral part of the certificate is Appendix No. 1

Certification validity until: 28.11.2025

Certification validity from: 29.11.2022

Date of issue: 29.11.2022




Vítězslav Frank, Ph.D., MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.

The validity of the certificate is subject to regular surveillance. This document can be reproduced only in its entirety.
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Appendix No. 1 to the Certificate No. CL1-061/2232 R1

1. Scope: **Production of railway vehicles, class A1**

2. Products standards: **DIN 6701 part 2 - 4**

3. Area of validity the bonding process:

3.1 Range according to codes of DIN 6701-2:2015 Appendix A

Main function of the bonded joints:	D, S, L
Pre-treatment methods:	-
Production methods:	SO, HU, LA
Test methods:	DT, VIS
Degree of mechanization:	M

3.2 Range of use:

Design of bonding	-
Process planning of bonding	A1
Production of bonding	A1
Repair works of bonding	A1
Purchasing, trading and assembly of work pieces	-
Third party contracting for bonding	-

3.3 Certification scope and restrictions:

Classified adhesive bonding class A1/A2 is performed at workplace "assembly hall Škoda Ekova - rails 35, 36 and 37", adhesive bonding class A3 on rail 11 and 12.

4. Responsible adhesive bonding supervisory staff:

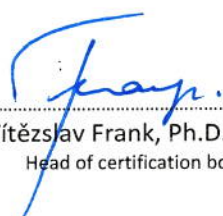
Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Jiří Schreier	20.02.1958	EAE D-ZK-28359-3309-150522-A 613 226 EWF	Responsible bonding supervisor, external / 1
Mr. Robert Prymus	16.09.1976	EAS CZ/EAS/19015	Bonding supervisor / 2

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